### **CHKISTIE**<sup>®</sup>

# Replacing the white light module coolant hoses

These instructions provide details for properly removing and replacing the white light module (WLM) coolant hoses.

### **Affected products**

The following products are affected.

- LM-1 (P/N: 146-301105-XX)
- LM-L-MP (P/N: 146-305109-XX)
- LM-R-MP (P/N: 146-306100-XX)

### **Required components**

The following components are required to complete the replacement.

• Coolant hoses upgrade service kit (P/N: 003-006145-02)

### **Required tools**

The following tools are required.

- 17 mm wrench
- 25 mm torque wrench set to 20 in-lb

### Safety warnings and guidelines

All safety warnings and guidelines should be read before starting the procedure.

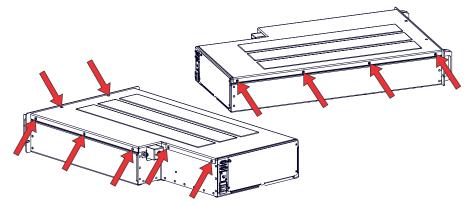


- **Warning!** If not avoided, the following could result in death or serious injury.
  - This procedure must be performed by Christie qualified technicians.
  - Use protective eye wear and gloves when cleaning and servicing the product. Follow workplace guidelines for using personal protective equipment when cleaning and servicing products.

## **Replacing the white light module coolant hoses**

Complete the following procedures to replace the coolant hoses.

1. To remove the white light module (WLM) lid, remove 11 screws.



2. Remove the chiller cap.

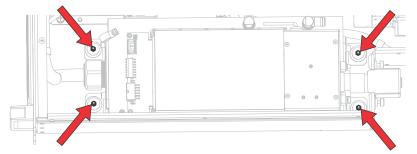


- 3. Place a small funnel in the chiller opening.
- 4. Place cloth wipes underneath and around the hose connection points to catch any excess coolant drips.
- 5. Disconnect the hoses at the chiller end.

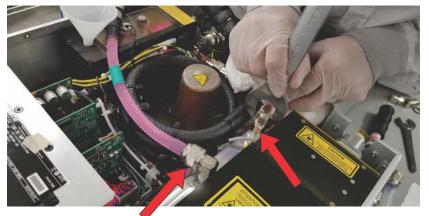


6. Loosen the four locknuts to release the Light Optical System (LOS).





7. Uninstall the two hoses connected to the LOS.



- 8. Drain the coolant from both hoses into the chiller reservoir.
- 9. Reinstall the chiller cap.
- 10. Prior to installing the new hoses, remove the  $90^{\circ}$  elbow fittings.
- 11. Check to ensure the rubber O-ring is installed on the new hoses.



12. Install the new hoses on the LOS. Torque to 20 in-lb.



13. Connect the other end of the new hoses to the chiller. Note the routing of the coolant hoses in the photo below.



14. Reinstall the WLM lid.

# **Technical support**

Technical support for Christie products is available at:

- North and South America: +1-800-221-8025 or Support.Americas@christiedigital.com
- Europe, Middle East, and Africa: +44 (0) 1189 778111 or Support.EMEA@christiedigital.com
- Asia Pacific: +65 6877-8737 or Support.APAC@christiedigital.com
- Christie Managed Services: +1-800-550-3061 or NOC@christiedigital.com